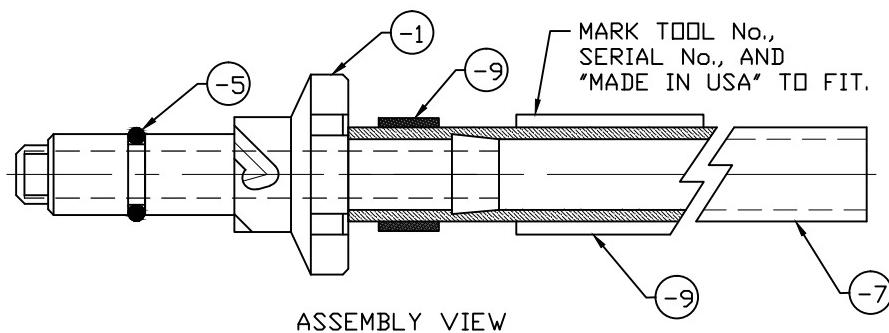
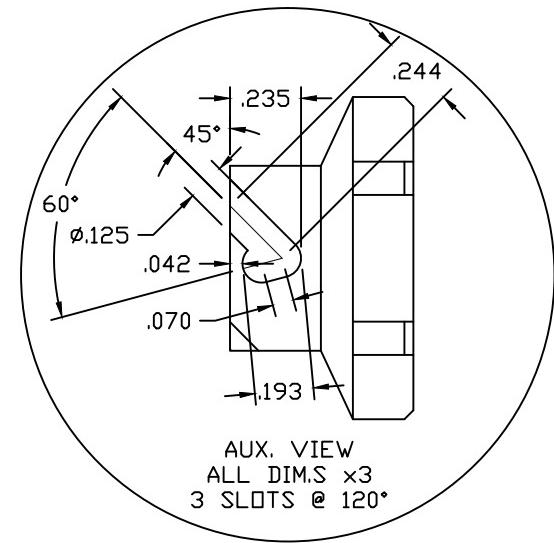
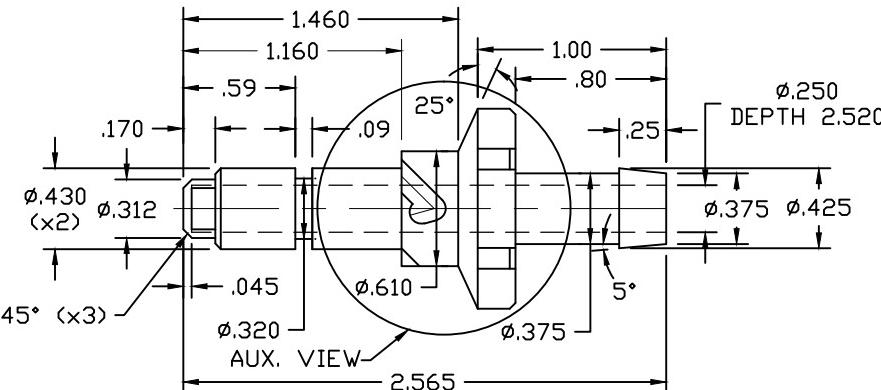
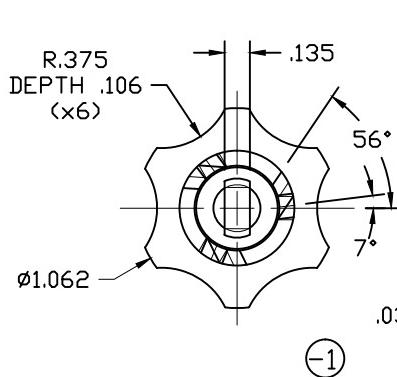


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REV		DESCRIPTION		DATE	INITIAL	APPROVED
A		CH'D TOOL NUMBER FROM DB4754 TO RB DB4754 PER E.B.		12/27/10	RJC	RW



ASSEMBLY VIEW



NOTES

1. CH146 T/R GEAR BOX CHIP DETECTOR IS TEDEC 1B6887-2. THIS CHIP DETECTOR IS .040 SHORTER THAN DRAIN TOOL. SAME AS H4713 DRAIN TOOL.

ASSY QTY	ASSY QTY	B/D PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS
		-1	1	BODY	6061 RND. BAR	$\phi 1\text{-}1/8 \times 2\text{-}3/4$
	B/D	-5	1	O-RING	VITON	2-011N70 OR MCMASTER-CARR #9263K642
	B/D	-7	1	HOSE	VINYL	$\phi 1/2$ O.D. x $\phi 3/8$ I.D. x 6 ft. KURI-TECH P/N: K010-0608
	B/D	-9	1	CRIMP HOSE CLAMP	S.S.	$\phi 3/8$ DIXON VALVE #1315
	B/D	-11	1	SHRINK WRAP FOR TOOL No.		$\phi 3/8 \times 1\text{-}1/2$
ASSY #						

TITLE		REV
T/R GEAR BOX DRAIN TOOL		A
DWG NO.	RB DB4754	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: ROBERTS
TOLERANCES DIN DECIMALS		APPROVED: <i>D. Weil</i>
$.XXX \pm .005$		HEAT TREAT
$.XX \pm .01$		FINISH SPEC: RED ANODIZE
$X \pm .1$		USED ON MODEL
UNLESS OTHERWISE SPECIFIED		BELL 407 & 412 &
1. BREAK ALL SHARP EDGES		CH146
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE	NTS	DATE 8-29-00 SHEET 1 of 1